



Wire cut abrasives

Wire cut abrasives are produced by cutting wire into lengths to the wire diameter. General purpose of wire cut abrasives are cleaning, de-scaling, de-burring, de-flashing and shot peening on components of iron and steel.

Wire cut abrasives available in steel, stainless steel, aluminum zinc or copper.



Type of abrasives						Cut wire abrasives					
Tensile strength						Hardness					
1600 – 1800						400 – 500 HV1					
1800 – 2000						500 – 600 HV1					
2000 – 2200						Over 600 HV1					
Grain size (mm)											
Type	d(mm)	l(mm)	Type	d(mm)	l(mm)	Type	d(mm)	l(mm)	Type	d(mm)	l(mm)
0.4	±0.02	±0.08	0.8	±0.03	±0.12	1.2	±0.04	±0.12	1.6	±0.06	±0.16
0.5	±0.02	±0.10	0.9	±0.03	±0.135	1.3	±0.04	±0.13	1.8	±0.06	±0.18
0.6	±0.02	±0.12	1.0	±0.04	±0.10	1.4	±0.04	±0.14	2	±0.06	±0.20
0.7	±0.03	±0.105	1.1	±0.04	±0.11	1.5	±0.04	±0.15	2.2	±0.06	±0.22
Other grain size upon order											
Product normative references:											
SRPS EN ISO 11125-1:2007											
SRPS EN ISO 11125-5:2007											
DIN 8201-4											
SAE J-441											

PACKING

Available packing are 25 kg bags or big bags. Pallet weight 1000 kg. Pallets are wrapped in PVC foil.

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